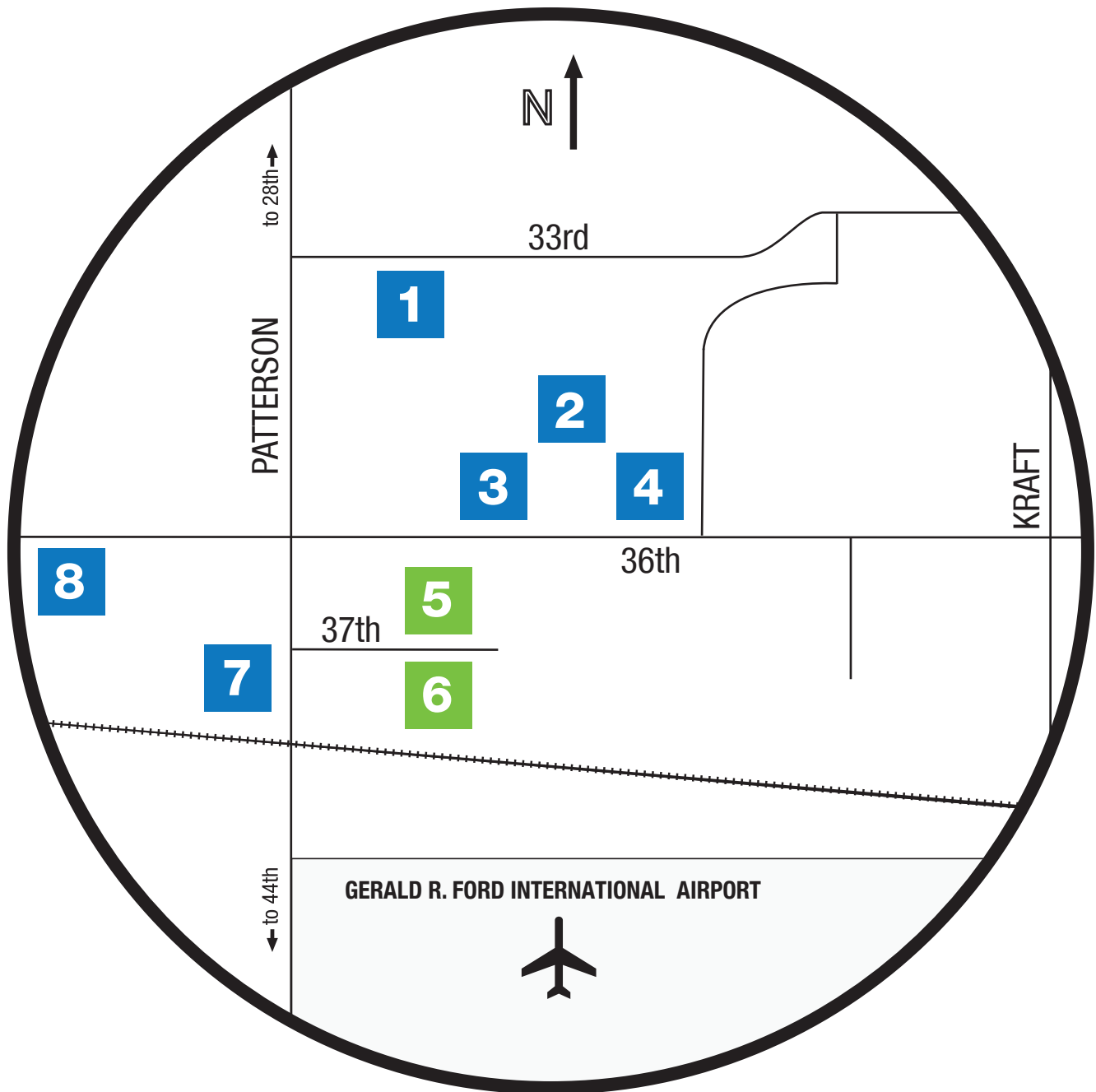


Grand Rapids Campus Map

616.975.4800



1

Ron Jimmerson Plant & Training Center
5050 33rd Street

2

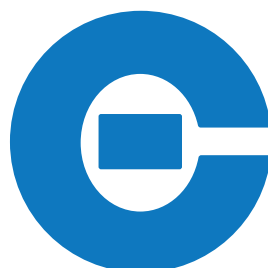
North Plant
5145 36th Street

3

West Plant
5055 36th Street

4

East Plant
5175 36th Street



Noble Polymers
4855 37th Street

Buursma Plant (CCS)
4950 37th Street

Warehouse #1
3739 Patterson

Warehouse #2
4300 36th Street, Suite 300

5

6

7

8